



250 FT. LBS. CLUTCHES



OGURA and Mermaid Marine have teamed up and designed a 250 ft./lbs clutch that is both reliable and affordable. The new spring design makes this clutch bi-directional, and can be converted from 1" bore to 3/4" , 7/8" keyed or splined drive by adding an insert. The 1" bore is double keyed for a quick fix in a damaged keyway situation. 6 Amp Draw.

PART NO.	MOUNT	VOLT	DRIVE	PRICE
8630112	"TC"	12	Belt Drive	\$189.28
8630124	"TC"	24	Belt Drive	\$199.59
8630212	"TC"	12	Direct Drive	\$231.82
8630224	"TC"	24	Direct Drive	\$268.89

250 FT.LBS. "B" MOUNT CLUTCH



Following the design of our extremely popular and reliable 250ft. lbs. "TC" mount clutch, Mermaid Marine introduces the same great clutch in a "B" mount configuration. You can now easily bolt the clutch to any "B" Mount pump and bracket with 2 bolts for a very strong and quick installation.
6 amps.
All fit standard 1" keyed shaft.

PART NO.	MOUNT	VOLT	DRIVE	PRICE
8630210	"B"	12	Direct Drive	\$189.98
8630211	"B"	24	Direct Drive	\$177.88

INSERT TO CONVERT 250 Lbs. OGURA CLUTCHES



PART NO.	DESCRIPTION	PRICE
8630312	1" to 3/4" Keyed Insert	\$69.25
8630314	1" to 7/8" Splined Insert	\$33.89
8630315	1" to 7/8" Keyed Insert	\$63.25

REPLACEMENT/SPARE OGURA CLUTCH PARTS

PART NO.	DESCRIPTION	PRICE
8630194	12V Coil for 8630112	\$379.79
8630195	24V Coil for 8630124	\$410.11
8630294	12V Coil for 8630212	\$282.75
8630295	24V Coil for 8630224	\$362.75
8630594	12V Coil for 8630512	\$300.82
8630595	24V Coil for 8630524	\$300.82

450 & 1000 FT. LBS. CLUTCHES



450 ft lbs Clutch

1000 ft lbs Clutch

The **OGURA** 450 & 1000 Ft. Lbs. clutches have all the same advantages as the 250 Ft. Lbs. clutch with the exception that it **REQUIRES** an insert (see below) to convert the 1 3/4" bore to your pump specifications. Making it one of the most versatile clutches in the industry. All 450 & 1000 Ft. Lbs clutches are direct drive 8 amps.

PART NO.	TORQUE	VOLT	AMP	PRICE
8630512	450 ft lbs.	12		\$1,668.59
8630524	450 ft lbs.	24	4.166	\$1,687.08
8630912	1000 ft lbs.	12		\$1,996.04
8630924	1000 ft lbs.	24	4.166	\$2,330.88

INSERT TO CONVERT 450 & 1000 Lbs. OGURA CLUTCHES



For Both 450 and 1000 lbs clutches

PART NO.	TORQUE	SHAFT	PRICE
8630351	450 ft lbs.	1" Keyed Insert	\$78.27
8630354*	450 ft lbs.	1" Keyed Insert	\$81.79
8630350	450 ft lbs.	7/8" Splined Insert	\$97.77
8630352	450 ft lbs.	1 1/4" Splined Insert	\$102.88
8630355	450 ft lbs.	1 1/4" Keyed Insert	\$32.88
8630362	1000 ft lbs.	1 1/4" Splined Insert	\$107.94
8630363	1000 ft lbs.	1 1/4" Keyed Insert	\$113.92

*For the Permco pumps with fitted key

1500 FT/LBS. CLUTCH



Does not require an insert. It comes standard with 1 3/4" 13 tooth splined.

PART NO.	TORQUE	VOLT	PRICE
8630950	1500 ft lbs.	12	\$1,785.11
8630951	1500 ft lbs.	24	\$1,871.18